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# Future (inter-) network communication in Industry 4.0

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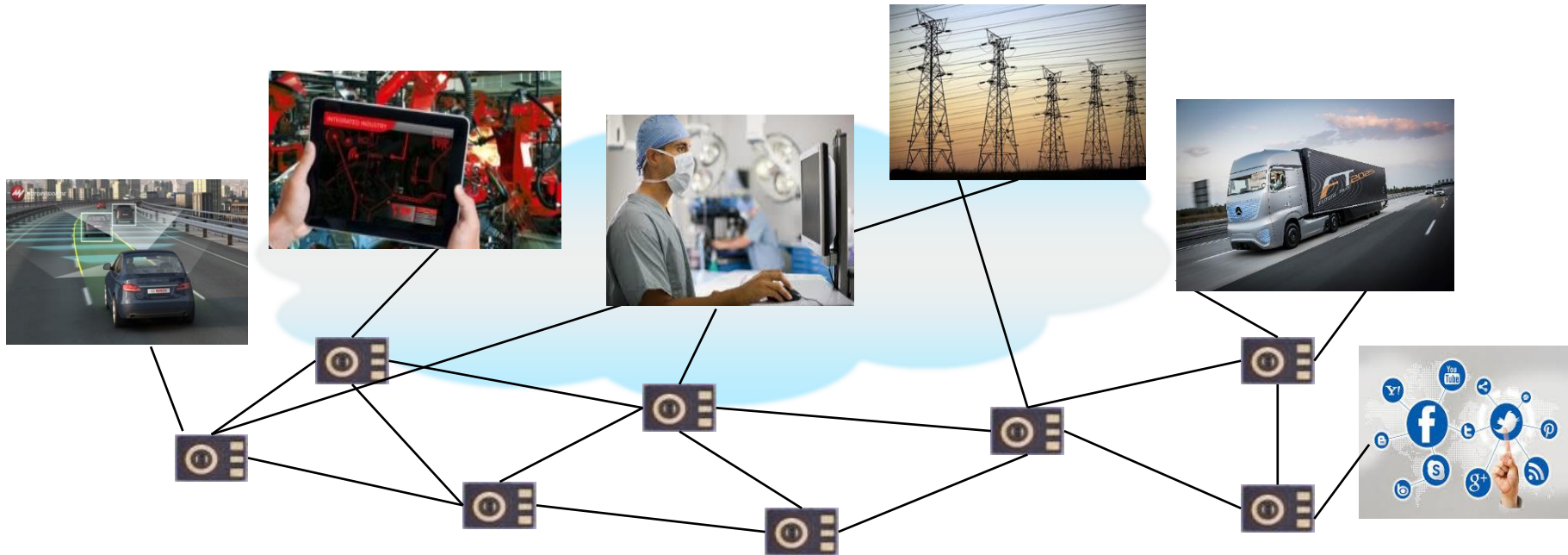
Fraunhofer Institut für Angewandte und Integrierte Sicherheit, AISEC

# Agenda

1. Connected Eco-Systems
2. Industry 4.0: Characteristics
3. Security Risks: Examples
4. Industry 4.0: Security Challenges
5. Security Research
6. Take Home Message

# Industry 4.0: Connected Eco-Systems

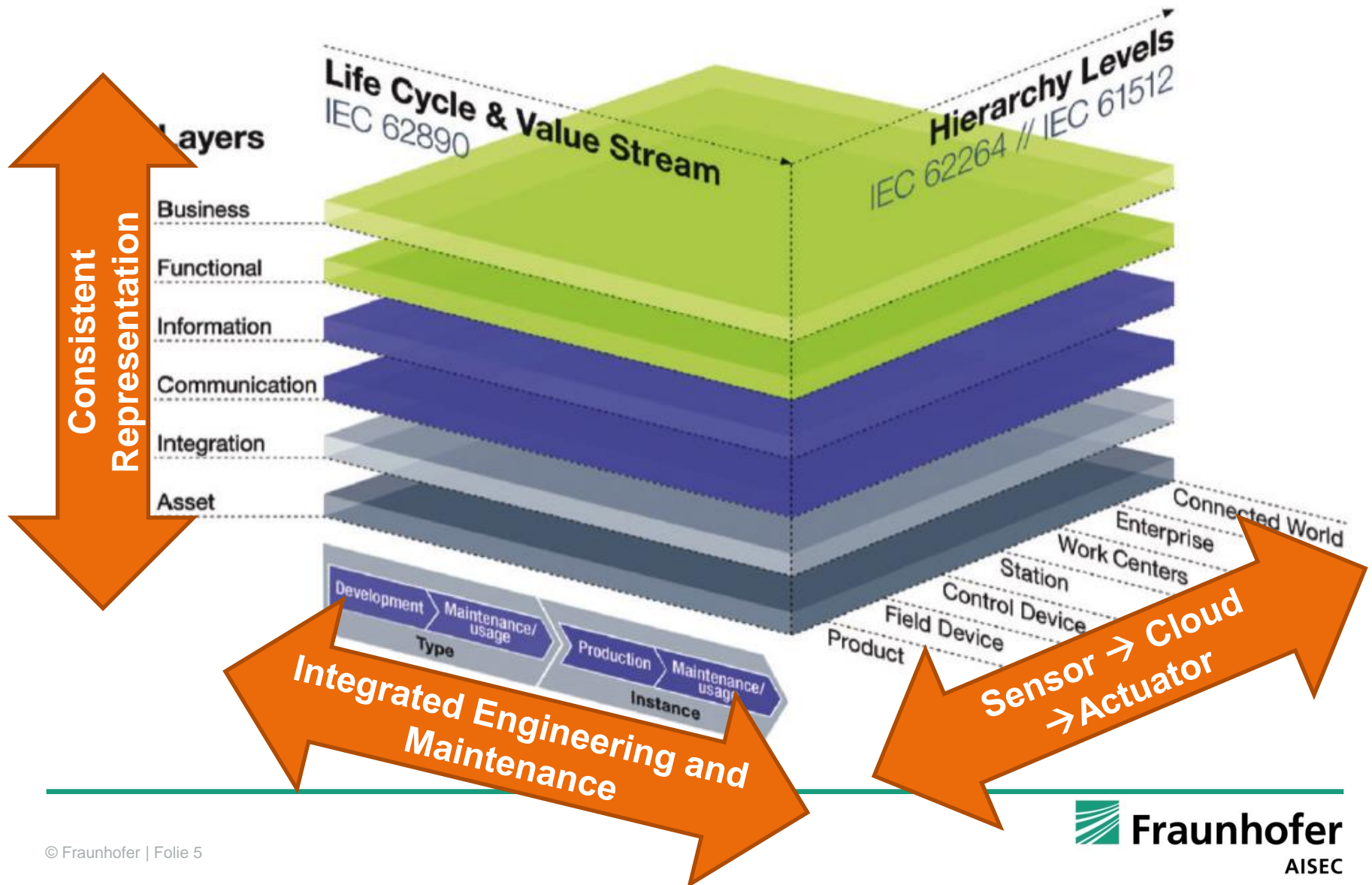
- Connection of **industrial IT** and **business IT**
- Communication **across companies**
- Communication from **sensors** into the **cloud**



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# Reference architecture model RAMI 4.0



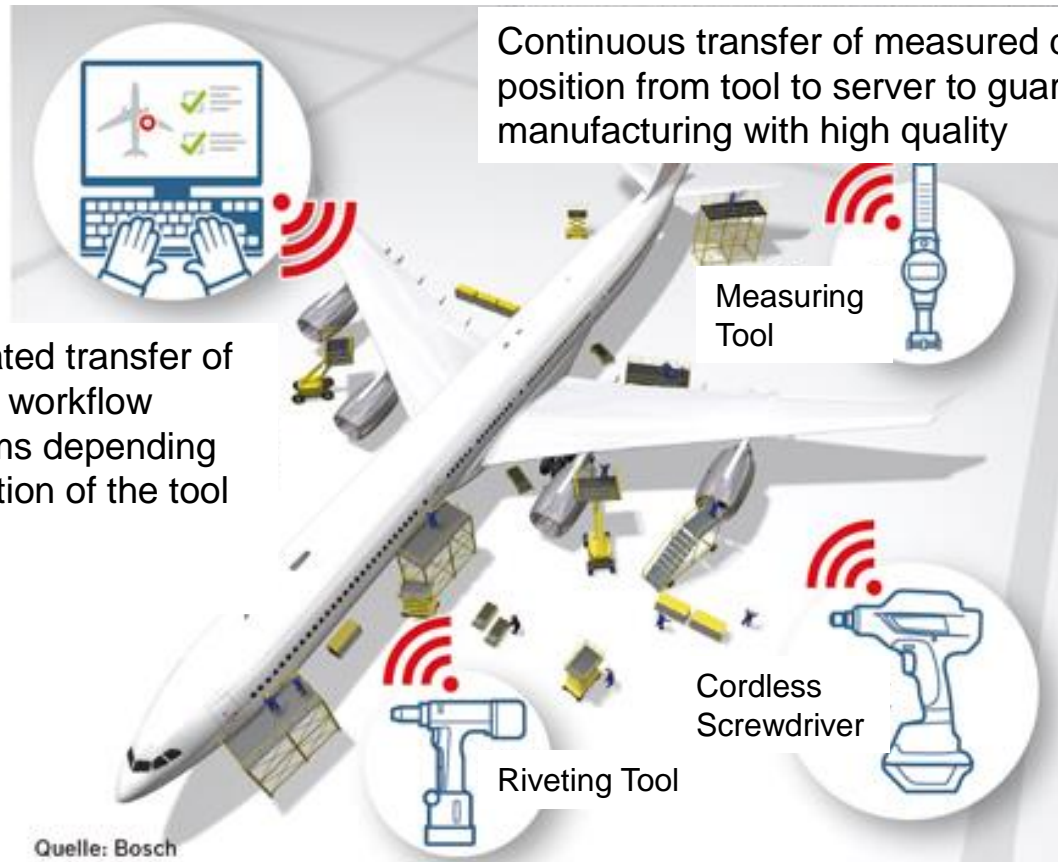
# Interaction between hierarchy levels

- **Smart products & tools:** Decentralized production active parts in assembly control their own production

Example:  
Airbus  
Assembly

Automated transfer of tailored workflow programs depending on position of the tool

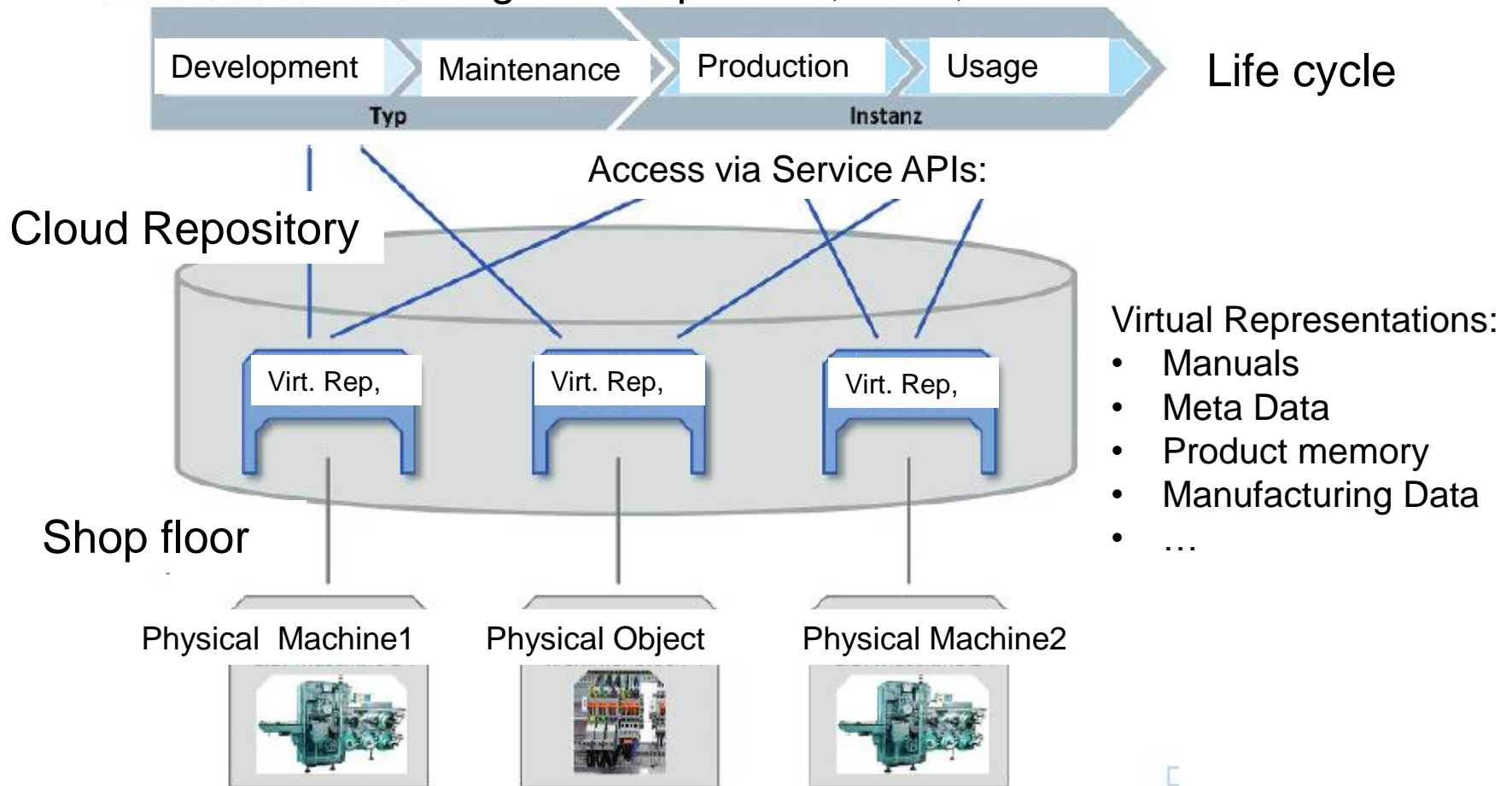
Continuous transfer of measured data and position from tool to server to guarantee manufacturing with high quality



Source Bosch/Rexroth

# Interaction between layers

- Cloud-based collaboration cross-domain:  
access controls: heterogeneous policies, roles, IDs



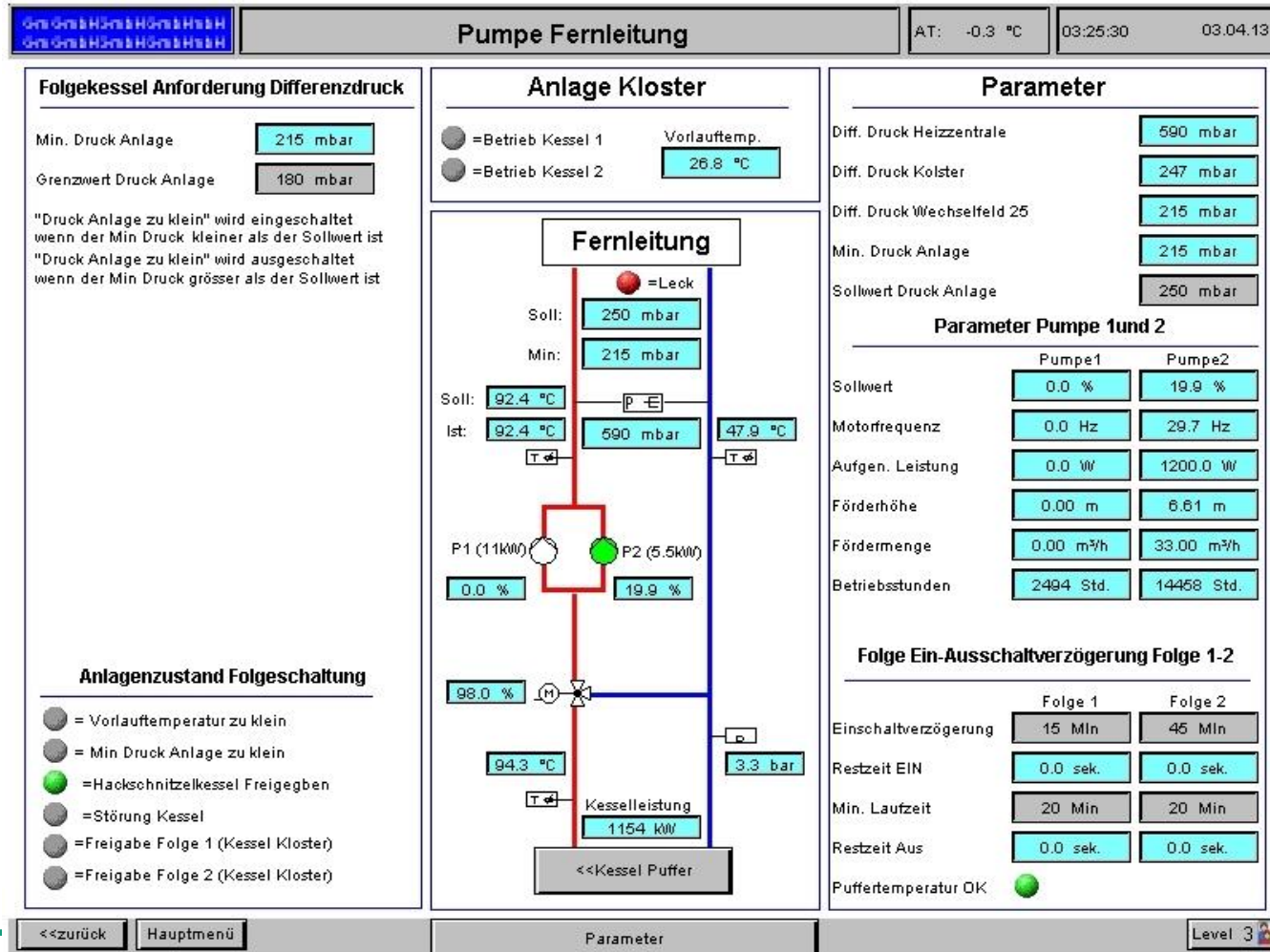
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# Security Risks

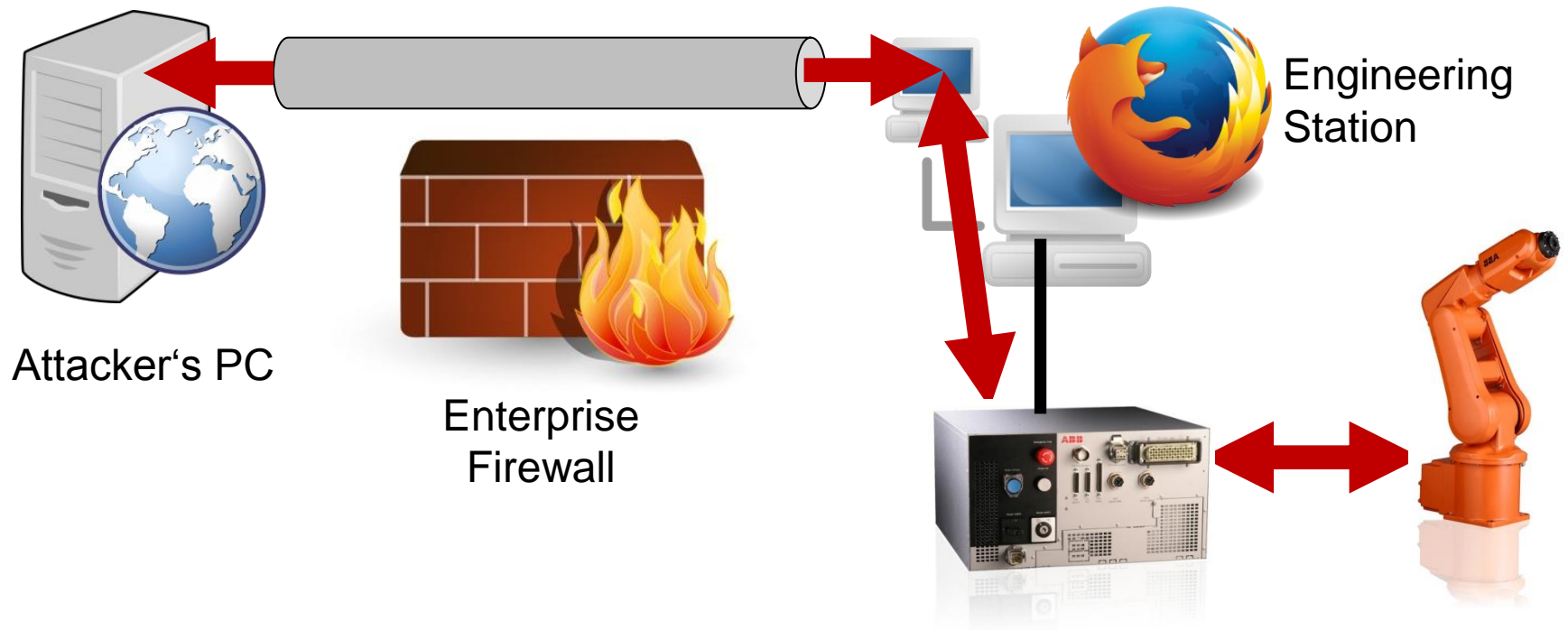
## Internet access to control-units in power station



# Security Risks

## Hacking a standard industrial robot

- Exploiting **classical Web vulnerabilities** to connect the attacker PC and the Engineering Station
- Activation of **debug-interface** of VxWorks: **full control**



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# Security Challenges

## Challenges derived from Characteristics:

1. Smart, connected products, tools, machines

➡ Secure M2M communication, product integrity

2. Cloud-based cross-domain collaboration

➡ Identity & Access management, confidentiality





# Security Challenges

## Challenges derived from Characteristics:

3. Service-orientation, Data Analytics

➔ Data **owner-ship**, **trustworthy** platforms, **integrity**

4. Software-based configuration, individualization

➔ **App Security**, secure **communication**, **availability**



# Security Challenges

## Challenges derived from Characteristics:

5. Human-Machine collaboration

➡ trustworthy robots, safety implications, privacy

6. Connected Eco-System

➡ trustworthy mobile devices, protected networks



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# Protect the chips: Biometry of silicon chips

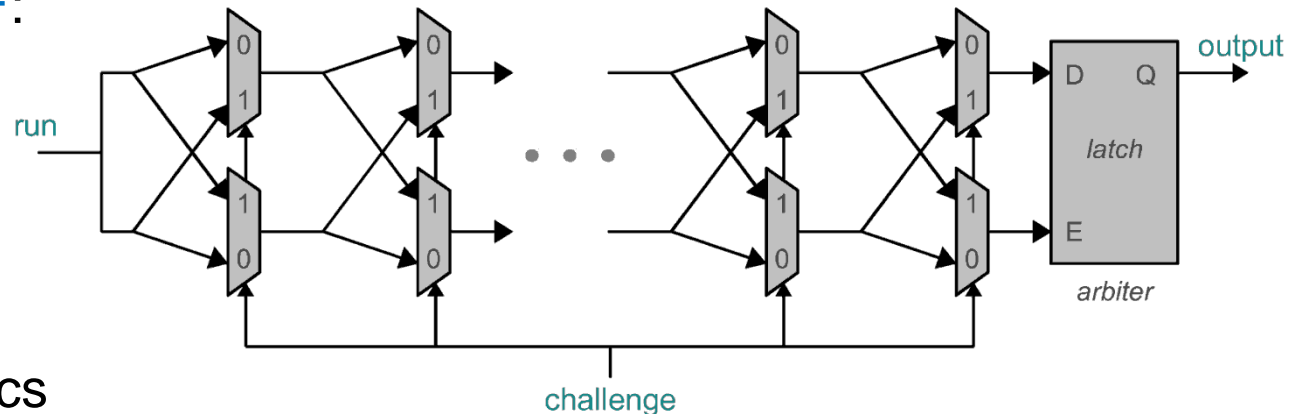
## Unclonable Object ID: Biometry of objects

- Physically Unclonable Function (PUF)

**Concept:** Physical characteristics of integrated circuits define unclonable PUF behavior: extraction of secrets

### Example: Arbiter PUF:

- 1-bit output,
- Input signal: race through the two delay paths
- Delay characteristics define PUF behavior

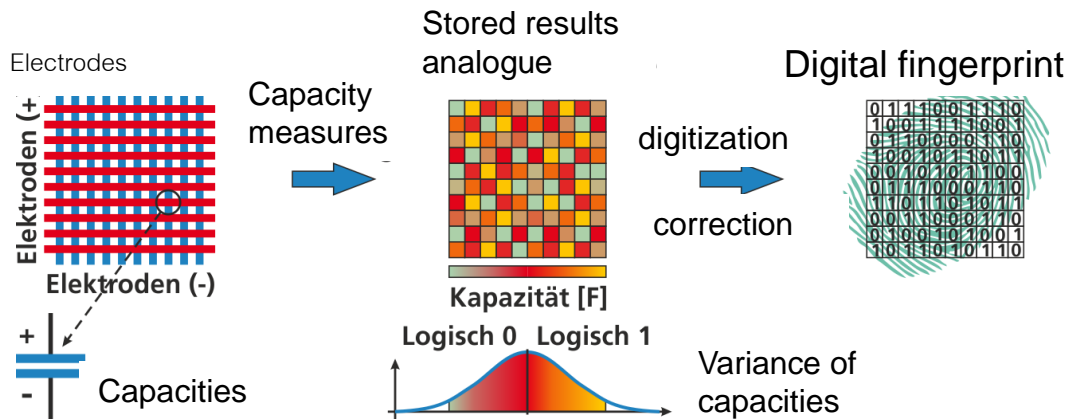
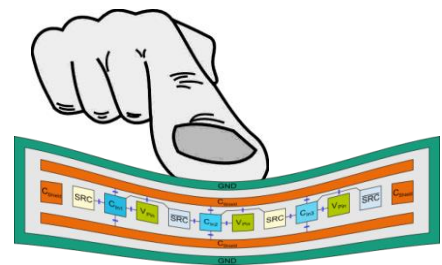
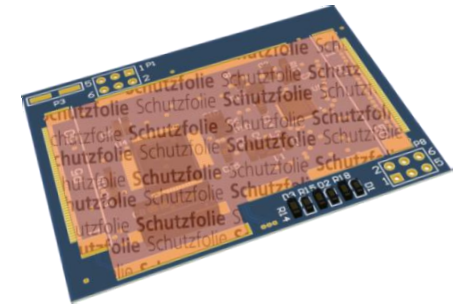
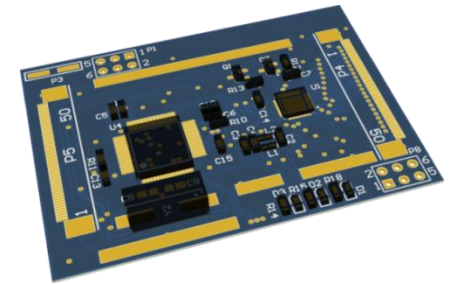




# Protect the parts: Product Protection Foil

## Smart foil (PUF): protecting component

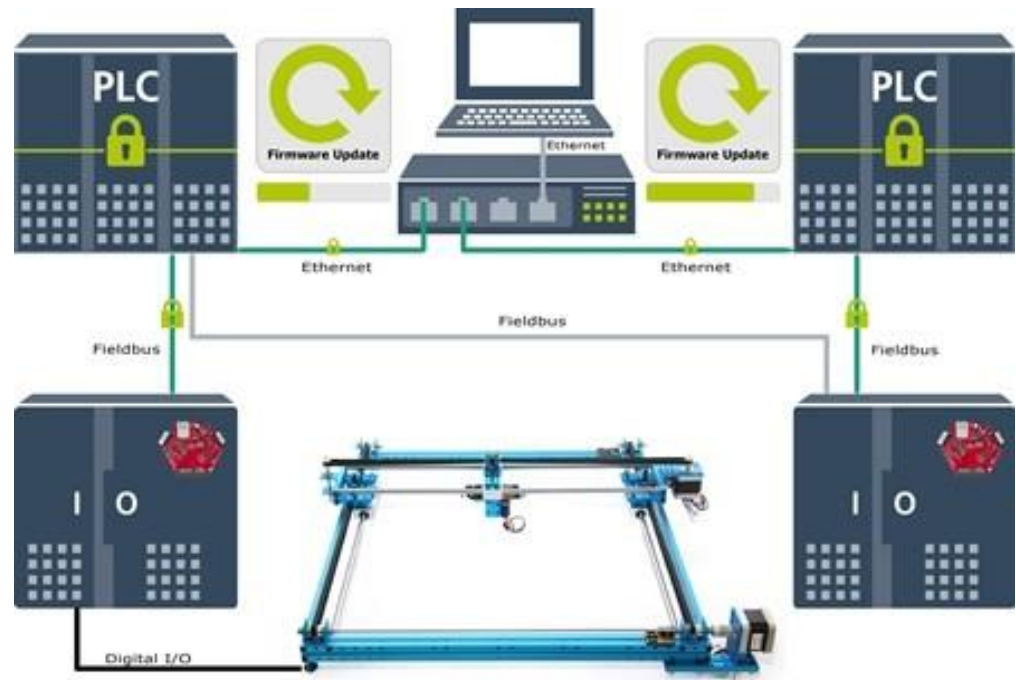
- PUF: capacity measurements
- Material defines digital fingerprint
- Keys  $K$  derived from PUF, no storage
- Firmware encryption with  $K$
- Manipulated foil: key  $K$  is lost



# Protect the machines

Authentication in Industrial control systems:

- Integrating [Secure Elements](#) in PLC: [plug & trust](#)
- [PLC-Authentication](#), certificates, PKI
- [Controlled](#) access
- [Encrypted PLC Firmware](#)
- [Signed Code](#)
- [Secure Updates](#)



# Protect the networks

## Controlling Flexible Industrial Networks:

**SDN:** Decouples network logic from physical devices

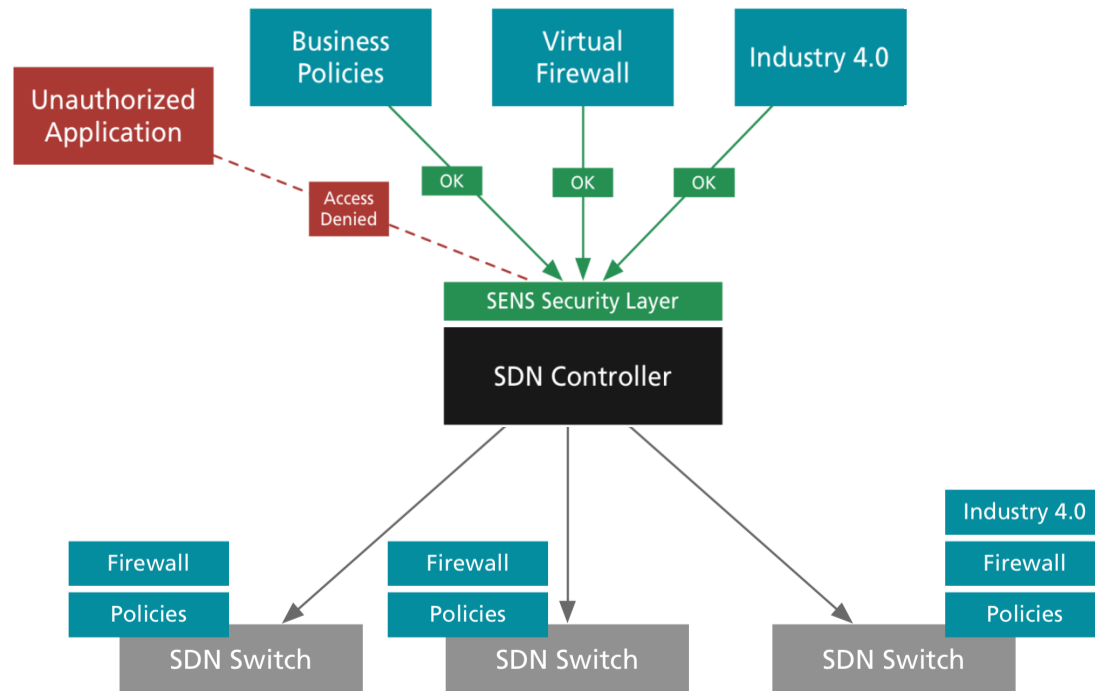
- Decision making in software → flexible
- Packet handling / forwarding in hardware → fast

SDN Controller:

- API to SDN applications

Protected Access → SENS

- Access permissions
- Authenticated access

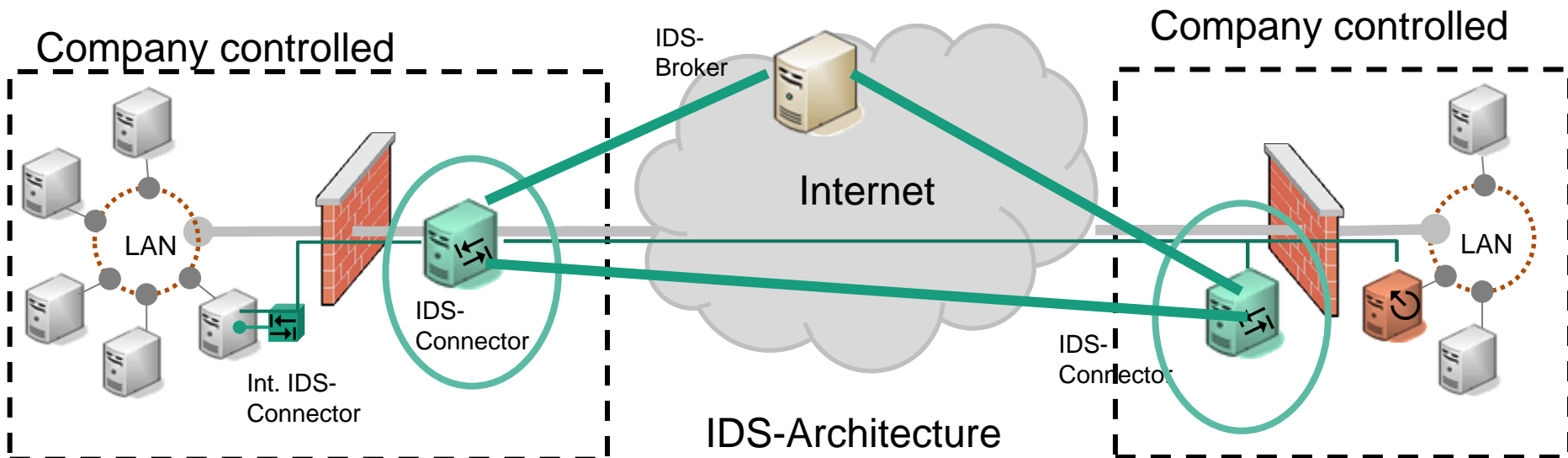


# Protect the data

Security architecture for IDS (Industrial Data Space)

**Connector** as central component; Different **Security Levels**:

- L0 (secure connection),
- L1, L2,
- L3 (integrity and authenticity of receiver and provider, reliable accounting, data usage control)



# Take home message

- Industry 4.0
  - Individualized
  - Connected
  - Data driven
  
- Security needs
  - Authentication of every Thing
  - Integrity over all representations
  - Secure communication over all hierarchies
  - Trusted data exchange

# Thank You for Your Attention



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